# ST1 MANIFOLD FC

## Features

- Automatically Selects In-Range Meter for Best Accuracy
- Automatic Valve Control/Meter Selection
- Displays Rate/Total Through Manifold
- Supports Pulse Producing Flowmeters
  Turbine, Positive Displacement, Coriolis, Vortex
- Volume, Corrected Volume or Mass Equation
- Universal Viscosity Curve (UVC) and Strouhal/ Roshko Advanced Linearization Methods
- · API 2540 Equations for Petroleum Fluids
- User Entry of Fluid Properties (10 Selectable)
- Menu Selectable Hardware & Software Features
- Data Logging of Rate/Total Over Wide Range

## ST1 Manifold Controller & Flow Computer for Liquid Applications



- Two Line LCD, OLED or VFD Display
- Isolated Pulse and Analog Outputs Standard
- RS-232 Port Standard, RS-485 Optional
- Windows<sup>™</sup> Setup Software
- · DDE/OPC Server & HMI Software Available

## Manifold Controller

#### **General Description:**

The piping layout for a flow measurement manifold is shown in figure-1. Such flowmeter manifolds are used to increase the flow measurement turn down range beyond that which can be satisfied by a single flowmeter. The system is automatic in operation and will use the information being measured most accurately by either Flowmeter-1 (FM-1) or Flowmeter-2 (FM-2).

#### The flow measurement manifold consists of:

- High flow range flowmeter
- Low flow range flowmeter
- Bypass valve
- Flow Measurement Instrument/Controller (ST1-Manifold-FC)
- Interconnecting piping
- Ancillary temperature measurement devices (as needed)

The principle of operation is that the flow is always measured by the larger flowmeter. If the larger flowmeter indicates a flow rate measurement below its measurement range, a bypass valve is closed diverting all the fluid flow through the smaller flow meter where the measurement is then made. The operator will only see information based on the in-range meter.

In the case where the bypass valve is open, most of the flow is diverted around the smaller flowmeter. The portion of the fluid passing through the flowmeter may cause the meter to coast, but it will not be overranged.

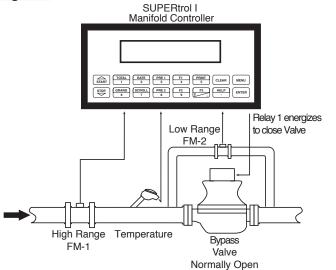
### Operation of the ST1-Manifold-FC

A flowmeter manifold controller is a special flow instrument intended to accept inputs from two flowmeters, one larger and one smaller, and which also controls the bypass valve. The instrument setup contains the calibration information for both flowmeters as well as the manifold flow rate switch setpoint and hysteresis.

- 1. Measure the flow rate signal from the high range flowmeter
- 2. Decides if the flowrate is below the user specified low flow rate for the high range flowmeter: If yes, close the bypass valve If no, open the bypass valve
- 3. If the bypass valve is open display flowrate and totalization based on the high range flowmeter. If the bypass valve is closed, display flowrate and total based on the low range flowmeter
- 4. Analog Output, Relays, Pulse Output, etc... is based on which flowmeter is active at the time.

This special version of the ST1 has two pulse, flow input channels.

#### Figure-1



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Flow Instruments

#### Specifications:

#### **Flow Meters and Computations**

Meter Types: Supports pulse producing meters including: vortex, single rotor turbine, magnetic, PD flowmeter, Coriolis

Linearization: 40 point table, UVC table or Strouhal/ Roshko

Computations: Volume, Corrected Volume & Mass Fluid Computations: Density, Temperature, Viscosity

#### Environmental

Operating Temperature: 0°C to +50°C Storage Temperature: -40°C to +85 C Humidity: 0-95% Non-condensing Materials: U.L. approved

## Approvals: CE Compliant, UL/CUL Listed

Display

Type: 2 lines of 20 characters, LCD, OLED or VFD Character Size: 0.2" nominal User programmable label descriptors and units of measure

#### Keypad

Keypad Type: Membrane Keypad with 16 keys Keypad Rating: Sealed to NEMA 4X / IP65

#### Enclosure

Size: See Dimensions Depth behind panel: 6.5" including mating connector Type: DIN Materials: Plastic, UL94V-0, Flame retardant Bezel: Textured per matt finish

#### **Fluid Types**

General Purpose, User entry of fluid properties for up to 10 fluids.

#### **Real Time Clock**

The ST1-Manifold-FC is equipped with a battery backed real time clock with display of time and date. Format:

12 or 24 hour time display Day, Month, Year date display

#### **Excitation Voltage**

Menu Selectable: 5, 12 or 24 VDC @ 100 mA (fault protected with self resetting fuse)

#### **Relay Outputs**

The relay outputs are menu assignable to (Individually for each relay) Low Rate Alarm, Hi Rate Alarm, Temperature, Density or General purpose warning (security). Number of relays: 2 (4 optional) Contact Style: Form C contacts Contact Ratings: 5 amp, 240 VAC or 30 VDC Capabilities: Alarm Delay, Setpoint, Hysteresis, Duration **NOTE:** Relay 1 is reserved for manifold control.

#### **Power Input**

The factory equipped power option is internally fused. An internal line to line filter capacitor and MOV are provided for added transient suppression.

110 VAC Power: 85 to 127 Vrms, 50/60 Hz 220 VAC Power: 170 to 276 Vrms, 50/60 Hz DC Power: 12 VDC (10 to 14 VDC) 24 VDC (14 to 28 VDC) Power Consumption: AC: 11.0 VA (11W) DC: 300 mA max. Flow Inputs: **Pulse Inputs:** Number of Flow Inputs: 2, one for larger and one for smaller flowmeters Input Impedance: 10 KΩ nominal Pullup Resistance: 10 K $\Omega$  to 5 VDC (menu selectable) Pull Down Resistance: 10 KΩ to common Trigger Level: (menu selectable) **High Level Input** Logic On: 3 to 30 VDC Logic Off: 0 to 1 VDC Low Level Input (mag pickup) Sensitivity: 10 mV or 100 mV Minimum Count Speed: Menu selectable: 1-99 seconds Maximum Count Speed: Menu Selectable: 40Hz, 3000Hz

or 20 kHz Overvoltage Protection: 50 VDC

#### **Control Inputs**

Switch Inputs are menu selectable for Reset, Lock, Inhibit, Alarm Acknowledge, Print, or Not Used. Control Input Specifications Number of Control Inputs: 3 Input Scan Rate: 10 scans per second Logic 1: 4 - 30 VDC Logic 0: 0 - 0.8 VDC Input Impedance: 100 K $\Omega$ Control Activation: Positive Edge or Pos. Level based on product definition for switch usage.

#### **Auxiliary / Compensation Inputs**

The auxiliary/compensation inputs are menu selectable for manifold temperature, small meter temperature or not used. These inputs are used for the compensated inputs when performing compensated flow calculations. They can also be used as a general purpose input for display and alarming. Number of inputs: 2

Operation: Ratiometric Accuracy: 0.02% FS at 20° C (current input) Basic Measurement Resolution: 16 bit Update Rate: 1 update/sec minimum Automatic Fault detection: Signal Over-range/under-range Current Loop Broken Fault mode to user defined default settings

#### Fault Protection:

Reverse Polarity: No ill effects Over-Voltage Limit (Voltage Input): 50 VDC

Available Input Ranges Current (Two): 4-20 mA, 0-20 mA RTD: (One) 100 Ohm DIN RTD Standard Three Wire Thermistor (One) - Consult Factory

#### **Isolated Analog Output**

The analog output is menu assignable to correspond to the Manifold Rate/Total, Temperature, Computed Density. Type: Isolated Current Sourcing Available Ranges: 4-20 mA, 0-20 mA Resolution: 12 bit Accuracy: 0.05% FS at 20° C Update Rate: 1 update/sec minimum Temperature Drift: Less than 200 ppm/C Maximum Load: 1000 ohms (at nominal line voltage) Compliance Effect: Less than .05% Span 60 Hz rejection: 40 dB minimum Calibration: Operator assisted Learn Mode Averaging: User entry of damping constant to cause a smooth control action

#### **Isolated Pulse output**

The isolated pulse output is menu assignable to Manifold Total. Pulse Output Form: Photo MOS Relay Maximum On Current: 100 mA Maximum Off Voltage: 30 VDC Saturation Voltage: 1.0 VDC Maximum Off Current: 0.1 mA Pulse Duration: 10 mSec or 100 mSec (user selectable) Pulse output buffer: 256 Fault Protection Reverse polarity: Shunt Diode

#### **Serial Communication**

The serial port can be used for printing, data recording, and/or communication with a computer. RS-232:

Device ID: 01-99 Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200 Parity: None, Odd, Even Handshaking: None, Software, Hardware Print Setup: Configurable print list and formatting RS-485: (optional 2nd COM port) Device ID: 01-247 Baud Rates: 2400, 4800, 9600, 19200 Parity: None, Odd, Even Protocol: Modbus RTU (Half Duplex)

#### **Setup Diskette Capabilities**

Capabilities include: View Live Results Configure unit, Upload and Download to unit, Load and Save to file, Print Setup,

#### **Data Logging Capabilities**

Capabilities:

Permits unit to automatically gather data during use.

#### Data Log List:

User selectable: includes Large/Small Temperatures, Density, Viscosity, Large/Small and Manifold Ratemeters/Totalizers, Grand Totalizer, Time and Date, Fluid, Setpoint 1 & 2, Frequency 1 & 2, K-Factor 1 & 2.

Data Log Event Trigger: selectable: includes interval, time of day, front key, external contact, end of batch

Data Log Format: selectable: Printer format, Database CSV format Data Transmission:

Selectable: Output may be transmitted immediately or held in data log for later polling Remote Request Capabilities include:

Send data log, clear data log

#### **External Modem Support Capabilities:**

Compatibility: Hayes Compatible Polling Capabilities: Answers incoming calls, responds to requests for information of action

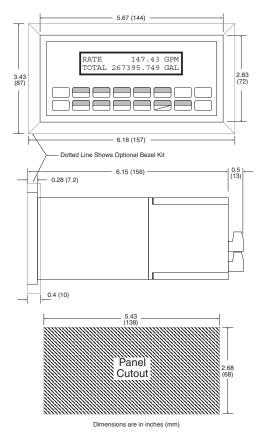
#### Call Out Capabilities:

Can initiate call on user selectable event condition, or upon error

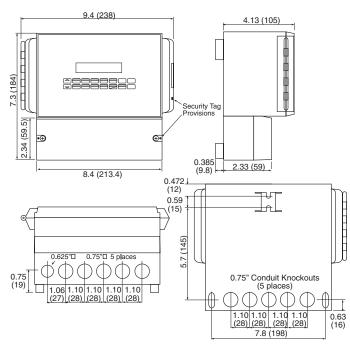
#### Error Handling:

Supports multiple retry, automatic disconnect upon loss of line or remote inactivity

#### Fig. 1: Standard Dimensions



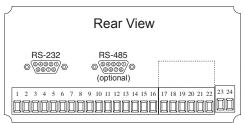
#### Fig. 2: Wall Mount ("W" mounting option) Dimensions



#### **Terminal Designations**

FLOW	Z		Vin + Temp. 2	Thermistor Temp. 1	Temp.	+ Temp. 2		SEE USER	MANUAL				. 4-20 mA		NC	COM RLY3	NO	NC	COM RLY4	NO	POWFR IN	
(Large)	(Small)		Vir		+ Hi	lin					PUT +	PUT -	TPUT +	TPUT -	25	26	27	28	29	30	PC +	- DC
PULSE IN 1 (Large)	PULSE IN 2 (Small)	COMMON		RTD EXCIT +	RTD SENS	RTD SENS -	CNTR IN 1	<b>CNTR IN 2</b>	CNTR IN 3	COMMON	PULSE OUTPUT	PULSE OUTPUT	ANALOG OUTPUT	ANALOG OU	NC	COM RLY1	NO	NC	COM RLY2	NO	AC LINE	AC LINE
- 0	ю	4	2	9	7	8	ი	10	ŧ	12	13	14	15	16	17	18	19	20	21	22	23	24

#### **Terminal Layout**



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Example ST1MANIFOLDFC L	1	A	(	)	Р
Series:					
Display Type:					
L= LCD					
O= OLED					
V= VFD					
Input Type:					
1= 110 VAC					
2= 220 VAC					
3= 12 VDC (10 to 14 VDC)					
4= 24 VDC (14 to 28 VDC)					
Relays:					
A= 2 SPDT Relays					
B= 4 SPDT Relays (optional)					
Network Card:					
0= None (STD)					
2= RS485/Modbus (optional 2	nd C	ЗN	l po	rt)	
Mounting:					1
P= Panel Mount					
N= NEMA 4 Wall Mount					
W= NEMA 12/13 Wall Mount w/	Clea	r C	ove	er	(see Fig.2
E= Explosion Proof (No Button A	Acces	ss)		(s	ee XHVD 7/4
Options:					
TB= RS485 Terminal Block for	Pan	el N	νοι	Int I	Enclosure
ET= Extended Tempertaure					
-4°F to 131°F (-20°C to 55	5°C)				
IM = Internal Modem					
M = Modem Power Option					
Accessories:					
OPC/DDE Server for RS232 Port availa	able, s	see	EX	5-U	COND-NA00
OPC/DDE Server for Modbus Suite ava				X5-	MDBUS-NA00
Modem Available, see MPP-56KN and	MPP-	240	00N		

Serial printer available, see P1000, P295 Ethernet Port Server available, see IEPS Ethernet Port Server Modbus TCP available, see ADAM4572

RS-422/485 to RS-232 Communication Adapter available, see CA285 RS232 Extender Cable: P/N=13220-<length in inches>

