# User's Manual

## Model ND220 **Ai/DeviceNet Converter**

#### IM 77P01K01-01E

Thank you for purchasing the ND220 Ai/DeviceNet Converter. For the correct use of this product, read through this manual before use.

This user's manual should be kept in safety place.



#### (1) Model Number and Suffix Code Check

Check that the model number and suffix code shown on the nameplate attached on the right side of the product are as ordered.

<u>ND220</u> -02-□□□
Model
Power supply 2: 100 to 240V AC to (-15, +10%) 50/60Hz
Profile and Type of connectable instrument 801: Profile for read-out 16 points of Ai

#### (2) Contents of the Packing Check

Check that the packing contains the following items.

ND220 main unit : one

• User's Manual (this book: IM 77P01K01-01E) : one



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Yokogawa Electric Corporation

### 1. CAUTIONARY NOTES FOR SAFE USE OF THE PRODUCT

The following safety symbol is indicated on the product and the manual to ensure safe use

CAUTION

If this symbol is indicated on the product, the operator should refer to the explanation given in the user's manual in order to avoid personnel injury or death to either themselves or other personnel, and/or damage to the instrument. The manual describes the special care that the operator should exercise to avoid or other dangers that may result in injury or loss of life.

The following symbol marks are used only in this manual.

### IMPORTANT

Indicates that operating the hardware or software in particular manner may damage it or result in system failure

### NOTE

Draws attention to information that is essential for understanding the operations and/or features of the product.

#### 2. GENERAL

The Model ND220 Ai/DeviceNet Converter inputs 16 points of analog outputs (1 to 5 V DC) from signal converter-(Yokogawa Electric Corporation's D Series, VJ Series Signal Converters)-and converts them to digital signals (0 to 10000). And via DeviceNet unit, these digital data are transmitted to PLCs (such as OMRON Corporation's SYSMAC PLCs and Yokogawa Electric Corporation's FA-M3 etc.)

Note: When ordering, the scaling of -30000 to 30000 for digital signals can be specified.

#### 3. PREPARATION BEFORE OPERATION

Prepare following items before operation.

- 1. ND220 (required number)
- 2. NA200 (required number of cables for network signal converters; separate order for relative accessories)
- 3. Exclusive cables for connection between ND220 and DeviceNet (required number)
- 4. Power line (refer to the followings)

Parts name	Specifications
Power line/grounding wire	600 V vinyl isolated wire JIS3307 0.9 to 2.0 mm <sup>2</sup>

### 4. NAMES AND FUNCTIONS OF FRONT-PANEL

#### <1> Operating condition indicator LED (RDY)

light on (green): normal

light on and off (green): abnormal light off : none the power supply

**Operating condition indicator LED (MS)** 



<5> Setting switch

Node address	DIP Switch					
	NA5	NA4	NA3	NA2	NA1	NA0
0	0	0	0	0	0	0
1	0	0	0	0	0	1
2	0	0	0	0	1	0
3	0	0	0	0	1	1
:	:		:	:	:	:
62	1	1	1	1	1	0
63	1	1	1	1	1	1
(0 · OFF 1 · ON)						

#### DR0 to DR1 Communication speed setting switch

Setting of node address and communication speed (all 0 when shipping)

NA0 to NA5 Node address switch

Setting	of switch	Communication	Network	Branch length	Total branch
DR1	DR0	speed	length	Dianon length	length
OFF	OFF	125 kbit/s	500 m		156 m or less
OFF	ON	250 kbit/s	250 m	6 m or less	78 m or less
ON	OFF	500 kbit/s	100 m		39 m or less
ON	ON	not settable			

### <6> Communication connector (CN1)

Connector for the connection of dedicated DeviceNet cable



One ND220 converter occupies 24 channels. Therefore keep attention to the number that is assigned to the DeviceNet unit (master unit). For detail refer to the manuals that master unit specify

#### 5. DIMENSIONS



CN1; Connector for DeviceNet connection Note CN2; Connector for analog inputs



light on (green): normal

light on and off (green): setting not complete (under read-in of switch settings)

light on (red): fatal failure (any of abnormal watch-dog timer, memory failure or system failure), necessary to exchange unit.

light on and off (red) : light miss (any of abnormal configuration, incorrect switch setting, failure initial setting with PC,

abnormal PC interface or abnormal routine table), enable recovery with re-setting and so on. light off : none the power supply or reset condition

#### <3> Operating condition indicator LED (NS)

light on (green): complete communication connection

light on and off (green): not complete communication connection (not established of remote I/O or message connection)

light on (red) : fatal failure (duplicate of node address or detect Busoff)

light on and off (red) : light communication abnormal (any of abnormal communication, abnormal

configuration or abnormal verify)

light off : not on-line condition

#### <4> Input connector (CN2)

Connector for analog input signals

### 6. MOUNTING METHODS

#### Wall mounting



Unlock the stoppers (top and bottom), and pull out the main body from the socket. Then fix the socket on wall with two M4 screws. Insert the main body to the socket and fix the body with stoppers (top and bottom).

#### DIN rail mounting



Fig.6-3 DIN rail mounting

Insert DIN rail into the upper portion of the DIN rail groove at rear of socket of the converter and fix the converter to the DIN rail with slide-lock at the lower of the converter.

### 7. INSTALLATION LOCATION

(1) Avoid installation in such environments as follows.

- The place to be exposed to the corrosive gas -such as sulfide gas or sea breeze
  - The place where the visible dust exist
  - The place to be exposed to the direct sunlight
- (2) If there is a possibility that lightning could induce a high surge voltage on the power and signal lines, provide dedicated lightning arrestors for each sides on the lines between the field instrument and indoor instrument in order to protect the product.

#### **8. EXTERNAL WIRING**

# CAUTION

Before carrying out wiring, turn off the power to the converter, and check that the cables to be connected are not alive with the tester or the like because there is a possibility of electric shock.

Wiring must be carried out by persons who have basic electrical knowledge and practical experience.

Wires are connected to the terminals of the ND220 converter's socket. M3.5 screw terminals are provided for the connection of external signals. Flexible twisted wires and good contact of durable round crimp-on terminals are recommended for use.

### IMPORTANT

- After wiring, check the model and specifications of the ND220 converter's body to be inserted to the socket for no-miss matching. If incorrect unit is inserted, we can't guarantee the operation.
- It may be damage for instrument if the power line is miss wiring.
- Power line and communication lines must be separated from noise occurrences. If so, we may not be guarantee.
- The other terminals excepting power line terminals should not be connected for other interconnection terminals.

### 9. CABLE FOR NETWORK INSTRUMENT (NA200)



#### VJCE-01 ND220 D series, VJ series DCE3□\*3,DCP3□\*3

### **10. TROUBLE SHOOTING**

The followings explain basic trouble shooting methods for the ND220 usage. Refer to the respective user's manuals for the SEQUENCE CPU and the master unit.

#### MS (Green : light on), NS : (light off)

	Under conditions	Recovery Methods
Wai nod	ting for the completion of duplicate e address check by the master unit.	When the specific slave is in those conditions, check that the transmission speed is same or not, and restart the unit.

#### • MS (Green : light on), NS : (green : light on and off)

Check items	Recovery Methods
Waiting for the completion of	
connection by the master unit.	

#### • MS (Red : light on), NS : (light off)

Under conditions	Recovery Methods
Occurrence abnormal watch-dog timer in slave	Exchange the specific slave.

#### • MS (Red : light on and off), NS : (light off)

Under conditions	Recovery Methods
Incorrect switch setting such as dip switch	After checking the dip switch setting, restart the slave.

#### MS (Green : light on), NS (Red : light on)

Under conditions	Recovery Methods
Under Busoff condition (Stopping communication due to too many of the communication errors)	Check the followings, and restart the slave. • The transmission speeds of master and slaves are same. • The cable length is adequate (for both main line and branch line). • There is no cable disconnection or loose. • The terminator resisters are set for both end side of main line. • There is too much noise.

#### • MS (Green : light on), NS : (Red : light on and off)

Under conditions	Recovery Methods
Under condition of transmission	Same as when MS (Green : light on), and NS (Red : light on)
time out	

#### • MS (Green : light on), NS : (Green : light on)

Under conditions	Recovery Methods
Normal DeviceNet communication	Remote I/O communication is good. Check the RS485 communication lines which are incorrect - such as disconnection, broken line, influence of noise, miss setting of connected instrument.



erminal No.	Power supply signal name	biask
7	L	blue
8	Ť	
14	Ν	Juhta
ne other terminals are other used (unusable).		red
		CN1

CN1 conne	ector
Color	DeviceNet Signal name
black	V –
blue	CAN_L
-	Drain
white	CAN_H
rod	V +

CAN\_L Drain CAN\_H

V +

Fig.8-1 Terminal Arrangement

### **11. PROFILE**

#### Please read out the measured data as following procedure.

#### [PROCEDUER]

(1) Read out Remote READY Flag [bit B of 17ch. (hex) in IN AREA]. And check that it is [1]. (2) Read out the required data from (0 to F) CH. (hex) in IN AREA.

**REMOTE I/O** 

No 1 input	IN AREA		Contents	OUT AREA	(	Contents
No 2 input	0 (HEX)	No.1	Measured data + Bias setting data	0 (HEX)	No.1	Bias setting data
No.2 input	1	No.2	Measured data + Bias setting data	1	No.2	Bias setting data
No.3 input	2	No.3	Measured data + Bias setting data	2	No.3	Bias setting data
No.5 input	3	No.4	Measured data + Bias setting data	3	No.4	Bias setting data
No.6 input	4	No.5	Measured data + Bias setting data	4	No.5	Bias setting data
No.7 input	5	No.6	Measured data + Bias setting data	5	No.6	Bias setting data
No.8 input	6	No.7	Measured data + Bias setting data	6	No.7	Bias setting data
No.0 input	7	No.8	Measured data + Bias setting data	7	No.9	Bias setting data
No 10 input	8	No.9	Measured data + Bias setting data	8	No.9	Bias setting data
No.11 input	9	No.10	Measured data + Bias setting data	9	No.10	Bias setting data
No 12 input	A	No.11	Measured data + Bias setting data	A	No.11	Bias setting data
No 13 input	В	No.12	Measured data + Bias setting data	В	No.12	Bias setting data
No.13 input	С	No.13	Measured data + Bias setting data	С	No.13	Bias setting data
No 15 input	D	No.14	Measured data + Bias setting data	D	No.14	Bias setting data
No 16 input	E	No.15	Measured data + Bias setting data	E	No.15	Bias setting data
- 140.10 Input	F	No.16	Measured data + Bias setting data	F	No.16	Bias setting data

• Measured data (+ bias setting data) - Area for read out-

The values that converted analog to digital are stored in IN AREA.

If there are Bias setting data in OUT AREA, the values that the measured data plus Bias setting values are stored.

If the measured value is out of range, the correspondent point over-range flag may be [1]. Refer to the following.

The scale range that the analog data are converted to digital data is 0 to 10000 in default when ordering, for shiping.

(For example) When the scale range is 0 to 10000, bias setting data is zero, and input value is 3V, [5000] is stored in IN AREA of Remote I/O.

Bias setting data — Area for write in —

The bias setting data can be added to the data that are converted analog to digital. (Setting range : -32767 to +32767)



#### **12. MAINTENANCE**

The ND220 main body can be removed from the socket under operating in case of exchange or maintenance of the converter. However before removing the main body of the converter, remove the DeviceNet communication cable.

#### CAUTION

After remove DeviceNet connector from the main body, carry out the maintenance of the converter. There is a possibility of electric shock, so be careful not to touch the terminals of the socket when the ND220 main body is removed from the socket under operating condition.

		-		10		
Ĺ	17	В	Remote READY Flag	17	В	

• Positive range-over, Negative range-over

If the measured value is range-over, the over-range flag may be [1]. However in case that it is the result by adding bias setting data, the flag remains [0]. Negative over-range: under 5% of analog input signal range Positive over-range: over 105% of analog input signal range

(For example) Scale range of analog input: 0 to 10000 Under 500, negative over range flag becomes [1]. Over +10500, positive over range flag becomes [1].

#### Burn-out

If the measured value may be under minus 15%, the burn out flag becomes be [1].

# **13. DEVICE PROFILE and OBJECT IMPLEMENTATION**

### Device Profile

General Device Data	Conforms to DeviceNet Specification	Volume 1 Release2.0
		Volume 2 Release2.0
	Vendor ID	301(Yokogawa M&C Corporation)
	Device Profile Name	0(Generic)
	Product Catalog Number	1:ND210, 2:ND220, 3:ND230
Physical	Network Power Consumption	55 mA
Conformance	Connector Style	Open Pluggable
Data	Isolated Physical Layer	Yes
	LEDs Support	Module Network
	Mac ID Setting	Dip Switch
	Default Mac ID	0
	Communication Rate Setting	Dip Switch
	Communication Rates Supported	125 kbit/s, 250 kbit/s, 500 kbit/s
Communication	Predefined Master/Slave Connection Set	Group 2 Only Server
Data	Dynamic Connections Supported (UCMM)	No
	Flagmented Explicit Messaging Implemented	Yes

### Object Inplementation

### Identity Object (Class ID: 01H)

Object Class	Attributes	Non	e supported				
	Services	Non	e supported				
Object Instance	Attributes	ID	Description		Get	Set	Value Limit
		1	Vendor		0	×	301
		2	Product type		0	×	0
		3	Product code		0	×	*1
		4	Revision		0	×	1.06
		5	Status(bits supported)		0	×	bit 0, bit 10
		6	Serial number		0	×	Set for Every Unit
		7	Product name		0	×	*1
		8	State		×	×	
		9	Configuration Consiste	ncy Value	×	×	
		10	Heartbeat Interval		×	×	
	Services	De	viceNet Services		Par	ameter	Options
		05H	Reset		None supported		
		0EH	Get_Attribute_Single		Nor	ne supp	oorted

\*1 Model Product code Product name ND210 ND210 -02-\*\*\* 1 ND220 2 ND220 -02-801 ND230 -02-901 ND230 3

Mark"\*\*\* depend on Profile1

### Message Router Object (02H)

Object Class	Attributes	None supported
	Services	None supported
Object Instance	Attributes	None supported
	Services	None supported
Vender Specific Ad	ditions	No

### DeviceNet Object (03H)

Object Class	Attributes	ID	Description	Get	Set	Value Limit
		1	Revision	0	×	02H
	Services	DeviceNet Services		Parameter Options		
		0EH Get_Attribute_Single		Non	e Supp	orted

Object Instance	Attributes	ID	Description	Get	Set	Value Limit
		1	Mac ID	0	×	
		2	Baud rate	0	×	
		3	BOI	0	×	00H
		4	Bus-off counter	0	×	
		5	Allocation information	0	×	
		6	Mac ID switch changed	×	×	
		7	Baud rate switch changed	×	×	
		8	MAC ID switch value	×	×	
		9	Baud rate switch value	×	×	
	Services	Devic	eNet Services	Para	meter	Options
		0EH	Get_Attribute_Single	Non	e supp	orted
		4BH	Allocate Master/Slave Connection Set	Non	e supp	orted
		4CH	Release Master/Slave Connection Set	Non	e supp	orted

### Assembly Object (04H)

Object Class	Attributes	None supported		
	Services	None supported		

Object Instance 1	Section	Inform	nation	Max.	Instar	nce
	Instance Type	Static	: 1/0	1		
	Attributes	ID	Description	Get	Set	Value Limit
		1	Number of Members in List	×	×	
		2	Member List	×	×	
		3	Data	0	0	
	Services	Devic	eNet Services	Parameter Options		
		0EH	Get_Attribute_Single	None supported		
		10H	Set_Attribute_Single	None supported		

### Connection Object (05H)

Object Class	Attributes	None su	pported
	Services	None su	pported
	Tatal Active Connection Possi	ible	1

Object Instance 1	Section	Infor	mation	Ma	k. Insta	ance
	Instance Type	Expli	icit Message	1		
	Production Trigger	Cycli	ic			
	Transport Type	Serv	er	_		
	Transport Class	3				
	Attributes	ID	Description	Get	Set	Value Limit
		1	State	0	×	
		2	Instance type	0	×	00H
		3	Transport class trigger	0	×	83H
		4	Produced connenction ID	0	×	
		5	Consumed connection ID	0	×	
		6	Initial comm. Characteristics	0	×	21H
		7	Produced connection size	0	×	FE00H
		8	Consumed connection size	0	×	FE00H
		9	Expected packed rate	0	0	
		12	Watchdog time-out action	0	0	One of 01, 03
		13	Produced connection path length	0	×	0000
		14	Produced connection path	0	×	
		15	Consumed connection path length	0	×	0000
		16	Consumed connection path	0	×	
		17	Production inhibit time	0	×	
	Services	Devi	ceNet Services		Para	ameter Option
		05H	Reset	No	ne sup	ported
		0EH	Get_Attribute_Single	No	ne sup	ported
		10H	Set_Attribute_Single	No	ne sup	ported
		1				
Object Instance 2	Section	Infor	mation	Ma	x. Insta	ance
	Instance Type	Polle	d I/O	1		
	Production Trigger	Cycli	c	_		
	Iransport lype	Serv	er	_		
	Iransport Class	2	-	-		
	Attributes	D	Description	Get	Set	Value Limit
				0		
		1	State	0	×	
		1	State Instance type	0	××	01H
		1 2 3	State Instance type Transport class trigger	0	× × ×	01H 82H
		1 2 3 4	State Instance type Transport class trigger Produced connenction ID	0 0 0	× × × ×	01H 82H
		1 2 3 4 5	State Instance type Transport class trigger Produced connection ID Consumed connection ID	0 0 0 0	× × × × ×	01H 82H
		1 2 3 4 5 6	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics	0 0 0 0 0	× × × × × ×	01H 82H 01H
		1 2 3 4 5 6 7	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size	0 0 0 0 0 0	× × × × × × ×	01H 82H 01H 3000H
		1 2 3 4 5 6 7 8	State Instance type Transport class trigger Produced connenction ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size	0 0 0 0 0 0 0 0	× × × × × × × × ×	01H 82H 01H 3000H 3000H
		1 2 3 4 5 6 7 8 9	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         When the term		× × × × × × × × ×	01H 82H 01H 3000H 3000H
		1 2 3 4 5 6 7 8 9 12	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Decharge descent in the first second second s		× × × × × × × × × ×	01H 82H 01H 3000H 3000H 00 00
		1 2 3 4 5 6 7 8 9 12 13	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length		× × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 00 0000H 0000H
		1 2 3 4 5 6 7 8 9 12 13 14	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length Produced connection path		× × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 00 0600H 20_04_24_01_30_03
		1 2 3 4 5 6 7 8 9 12 13 14 15	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length Produced connection path length		× × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H
		1 2 3 4 5 6 7 8 9 12 13 14 15 16	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length Consumed connection path length Consumed connection path Consumed connection path		× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03
		1 2 3 4 5 6 7 8 9 12 13 14 15 16 17	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length Consumed connection path length Consumed connection path Production inhibit time		× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00
	Services	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 0 Evition	State         Instance type         Transport class trigger         Produced connenction ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path         Produced connection path         Descrit         Production inhibit time         CeNet Services         Descrit	0           0	x x x x x x x x x x x x x x x x x x x	01H 82H 01H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options
	Services	1 2 3 4 5 6 7 7 8 9 12 13 14 15 16 17 Device 05H	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection D         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path         Consumed connection path         Consumed connection path         Produced connection path         Produced connection path         Produced connection path         Reset         Reset	O           O	X X X X X X X X X X X X X X X X X X X	01H 82H 01H 3000H 3000H 3000H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options
	Services	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 05H 05H	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection D         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path         Produced connection path         Consumed connection path         Consumed connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single	O           O	X X X X X X X X X X X X X X X X X X X	01H 82H 01H 3000H 3000H 3000H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported
	Services	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 16 17 05H 05H 0EH	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path length         Consumed connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         Set_Attribute_Single	0           0	x x x x x x x x x x x x x x x x x x x	01H 82H 01H 3000H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported
Object Instance 2	Services	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 Devia 05H 0EH 10H	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path         Consumed connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         Set_Attribute_Single	O           O	X X X X X X X X X X X X X X X X X X X	01H 82H 01H 3000H 3000H 3000H 2000H 2004_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported
Object Instance 3	Services Section	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 Devia 05H 0EH 10H	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path         Produced connection path         Produced connection path         Produced connection path         Produced connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         set_Attribute_Single         nation	0           0	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r options ported ported ported
Object Instance 3	Services Section Instance Type Declaring Triance	1 2 3 4 5 6 7 8 9 12 13 14 15 16 16 17 Devia 05H 10H	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path         Produced connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         set_Attribute_Single         nation         robed I/O	O           O	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported
Object Instance 3	Services Section Instance Type Production Trigger	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 17 05H 05H 05H 10H	State Instance type Intransport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length Produced connection path length Consumed connection path length Consumed connection path Production inhibit time ceNet Services Reset Get_Attribute_Single Set_Attribute_Single nation robed I/O	O           O	X X X X X X X X X X X X X X X X X X X	01H 82H 01H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported
Object Instance 3	Services Section Instance Type Production Trigger Transport Type	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 16 17 05H 05H 05H 05H 05H 05H 05H 05H 05H 05H	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path         Produced connection path         Consumed connection path         Produced connection path         Consumed connection path         Produced connection path         Consumed connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         nation         robed I/O	O           O	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported
Object Instance 3	Services Section Instance Type Production Trigger Transport Type Transport Class	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 15 16 17 05H 05H 05H 05H 05H 05H 05H 05H 05H 05H	State Instance type Transport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Expected packed rate Watchdog time-out action Produced connection path length Produced connection path Produced connection path Consumed connection path Produced connection path Production inhibit time ceNet Services Reset Get_Attribute_Single nation robed I/O Commention Produced connection Produced connection Produced connection path Produced connection path Production inhibit time Consumed connection path Production path Productin path Productin path Production path Production path	0           0	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported ported
Object Instance 3	Services Section Instance Type Production Trigger Transport Type Transport Class Attributes	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 16 17 05H 05H 05H 0EH 10H	State Instance type Iransport class trigger Produced connection ID Consumed connection ID Initial comm. Characteristics Produced connection size Consumed connection size Expected packed rate Watchdog time-out action Produced connection path length Produced connection path Consumed connection path Produced connection path Production inhibit time ceNet Services Reset Get_Attribute_Single nation robed I/O Comments Produced connection Consumed connection Consumed connection Consumed connection Consumed connection path Produced connection path Produced connection path Consumed connection path Produced connection path Consumed connection path Produced connection path Produced connection path Consumed connection path Consumed connection path Produced connection path P	O           O	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported ported Value Limit
Object Instance 3	Services Section Instance Type Production Trigger Transport Type Transport Class Attributes	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 16 17 05H 05H 05H 05H 05H 05H 05H 02 10 10 10 10 10 10 10 10 10 10 10 10 10	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path length         Consumed connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         set_Attribute_Single         nation         robed I/O         conservices	O           O	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported ported ported
Object Instance 3	Services Section Instance Type Production Trigger Transport Type Transport Class Attributes	1 2 3 4 5 6 7 8 9 12 13 14 15 16 17 05H 05H 05H 05H 06H 10H Bit St Cyclic Serve 2 1 1 2 2	State         Instance type         Transport class trigger         Produced connection ID         Consumed connection ID         Initial comm. Characteristics         Produced connection size         Consumed connection size         Expected packed rate         Watchdog time-out action         Produced connection path length         Produced connection path length         Consumed connection path         Consumed connection path         Produced connection path         Production inhibit time         ceNet Services         Reset         Get_Attribute_Single         set_Attribute_Single         Description         State         Instance Type	O           Max           1           O           Get           O           O	× × × × × × × × × × × × × × × × × × ×	01H 82H 01H 3000H 3000H 3000H 00 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 0600H 20_04_24_01_30_03 00 r Options ported ported ported value Limit 01H

	Production Trigger	Cyclic				
	Transport Type	Server				
	Transport Class	2				
	Attributes	ID	Description	Get	Set	Value Limit
		1	State	0	×	
		2	Instance Type	0	×	01H
		3	Transport class trigger	0	×	82H
		4	Produced connenction ID	0	×	
		5	Consumed connection ID	0	×	
		6	Initial comm. Characteristics	0	×	02H
		7	Produced connection size	0	×	0000H
		8	Consumed connection size	0	×	0800H
		9	Expected packed rate	0	0	
		12	Watchdog time-out action	0	×	00
		13	Produced connection path length	0	×	0600
		14	Produced connection path	0	×	20_04_24_01_30_03
		15	Consumed connection path length	0	×	0000
		16	Consumed connection path	0	×	None data
		17	Production inhibit time	0	×	00
	Services	DeviceNet Services		Parameter Options		
		05H	Reset	None supported		
		0EH	Get_Attribute_Single	None supported		
		10H	Set_Attribute_Single	None supported		

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