



# FLOWSIC100 Flare-XT

POWERFUL. RELIABLE. RUGGED

Gas flow measuring instruments





# FLARE GAS MEASUREMENT REDEFINED: FLOWSIC100 Flare-XT

Dealing with difficult flare gas conditions the requirements for measuring technology pose a challenge in the oil and gas and the chemical and petrochemical industry:

- · Gas velocities of 0 to 120 m/s
- · Rapid changes in the gas velocity
- Rapidly changing gas mixtures natural gas, hydrogen, carbon dioxide, etc.

Ultrasonic flow meters continue to set the standard in Flow Measurement when it comes to dynamic range and accuracy. With FLOWSIC100 Flare-XT, SICK has developed a new generation of ultrasonic measuring devices that work completely reliably and accurately even under extreme conditions, are installed in next to no time and constantly monitor themselves thanks to the self-diagnostics function i-diagnostics™.

# FLOWSIC100 Flare-XT at a glance:

- · Measurement availability even at high gas velocities and with changing gas mixtures
- · Proprietary measurement range extension for high flow velocities thanks to ASC-technology (active sound correlation)
- Intuitive FLOWgate<sup>™</sup> operating software
- i-diagnostics™ for self-monitoring, easy testing and preventive maintenance of the complete system
- · Retrofit solution for existing measurement systems



Flare gas measurement on offshore platforms...



...and in plants in the chemical and petrochemical industry

In use all over the world. Based on the application experience of a global fleet of thousands of FLOWSIC100 Flare installations, the reinvented FLOWSIC100 Flare-XT is applicable in flare gas measurements worldwide. The requirements of various directives and standards are observed.

(ISO 17089-2, EPA 40 CFR part 98, 30 CFR Part 250, 40 CFR Part 60 Subpart Ja, MACT RSR 63.670, API 14.10 etc.) Explosion protection requirements: ATEX, CSA and IECEx. INMETRO certification and TR ZU certification to follow.

# THE RIGHT SOLUTION FOR EVERY CHALLENGE

FLOWSIC100 Flare-XT is available in three different versions. Whether the application's complex gas compositions or specific installation conditions pose a challenge, reliable gas flow measurement is ensured at all times.

FLOWSIC100 Flare-XT is available as a 1- or 2-path measurement system. The 2-path version achieves high measurement accuracies even under difficult flow conditions. Cross-duct installation and single nozzle probe systems are available in either path configuration. The probe and 90° installation version is suitable for compact, one-sided fitting, which minimizes

the installation work required. A device retraction mechanism also allows sensors to be replaced simply and quickly during plant operation.

The Interface Unit processes incoming signals and calculates parameters, such as molecular weight, mass flow and gas volume, as well as standardized reference values. Via an infrared interface, the system can be operated intuitively from a laptop or tablet thanks to the FLOWgate™ software. Integrated Ethernet and RS-485 interfaces allow the device status to be monitored remotely.

	F1F-S	F1F-H	F1F-P			
			B. W.			
Туре	Cross-duct n	neasurement	Probe			
Number of possible measuring paths		1-path / 2-path				
Pipe size 1-path	4" - 20"	22" - 72"	12" - 72"			
Pipe size 2-path	12" - 20"					
Equipment Protection Level	Intrinsic safety	Flameproof	Intrinsic safety			
Speciality	Suitable for low-temperature applications	-	Suitable for low-temperature applications			
	Powerf	Powerful, hermetically sealed titanium sensors				
	-	For complex gas compositions and challenging application conditions	Single side installation, only one side access required. Only single weld-on nozzle.			

The FLOWSIC100 Flare-XT measurement solution is available as Flare Instrument which is installed by welding the nozzles to the existing pipeline. Alternatively a Flare Meter solution with integrated spool piece offers easy installation without welding and the possibility to have a dry or flow calibration to obtain a higher measurement accuracy.

		Flare Instrument	Flare	Meter	
			with optional dry calibration	with flow calibration	
		7		10	
<sup>1</sup> Blue parts: SICK Scope of delivery <sup>2</sup> Gray parts: Reference Meter		1/- 1	1	1 2	
Customer Application Framework		<ul> <li>Tapped pipe or unspecified spool piece geometry</li> <li>Unknown or known application conditions</li> </ul>	<ul><li>Flanged spool piece by SICK</li><li>Known application conditions</li></ul>		
Advantages		Easy retrofit of existing pipelines	Easy installation without welding		
Standard delivery scope		Sensors + Interface Unit     Product and material certification	<ul><li>Flare meter fully assembled</li><li>Product and material certification</li><li>Performance capability evaluation</li></ul>		
			<ul> <li>Customized docu</li> <li>Customer service</li> <li>i-diagnostics™</li> </ul>		
Applicable	Weld-on nozzles	х	-	-	
Installation equipment	Nozzle installation tool	X	-	-	
Ball valves  Weather and sun protection		X	X X		
		optional	optional optional		

# FIT FOR THE SYSTEM ENVIRONMENTS OF TODAY AND TOMORROW

The powerful Interface Unit can be easily connected to a wide variety of systems and networks thanks to its numerous interfaces. Key parameters and measured value data such as volume flow, mass flow or molecular weight are reliably

processed, evaluated and stored. In this respect, the internal memory makes it possible to permanently archive the data in a secure and structured manner.

- Easy access via the infrared interface
- IP66
- Extensive memory for data archiving over several years
- Modular I/O concept: Ethernet TCP/IP, Foundation Fieldbus, HART®, Modbus®



#### SAVE COSTS WITH THE RIGHT ARCHITEC-

TURE: Thanks to rugged, digital communication, the Interface Unit can be installed up to 1000 m away from the measurement point. There is therefore no longer any need for a local, flameproof and potentially expensive control unit.

# LEADING ULTRASONIC TECHNOLOGY, WITHSTANDS EVERY SITUATION

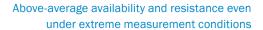
### SICK-quality sensor technology

Thanks to advanced signal processing, the hermetically sealed high-performance ultrasonic sensor allows a very high resolution of the signals and measures reliably and accurately even at very low gas velocities close to zero.

FLOWSIC100 Flare-XT is also capable of performing measurements even under extreme conditions, with varying gas compositions and at high flow velocities. Developed specially for use at very high gas flows, measurement is also continuously available in the event of extreme background noise, gas turbulence and emergency shutdown.

Precise measurement even at very low gas velocities close to zero

Hermetically sealed ultrasonic sensors made of titanium

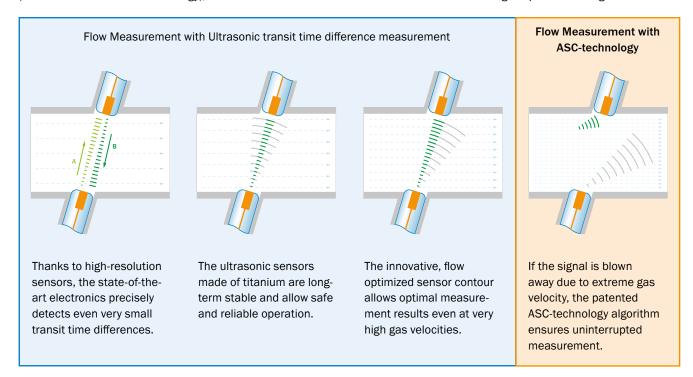


Patented, flow-optimized sensor design



Ensuring measurement availability even at the highest gas velocities is one of the most important characteristics of a flare measurement system. Thanks to its innovative ASC-technology (active sound correlation technology), FLOWSIC100 Flare-XT is

now extending previous maximum flow range by up to 30%. ASC correlates the gas velocity with application-specific noise generated at high flow conditions. The patented ASC-technology thus allows an even better coverage of possible flare gas events.



## Commissioning, parameterization and monitoring – easier than ever before with FLOWgate™

The intuitive software FLOWgate™ makes measurement, diagnostic and device data easier to handle, thereby permitting quick and uncomplicated system analysis. By means of graphically prepared data and trend analyses, measurement

| Comment | Comm

All relevant measured values are displayed on the overview page

processes can be easily traced, status changes can be identified early on and reports can be compiled. Various solution assistants also provide support when it comes to installation, monitoring and servicing.



Clear display of measured values and diagnostic data

### From time-based to condition-based maintenance thanks to i-diagnostics™



# Predictive maintenance: flexible service intervals

The system permanently monitors parameters such as the "automatic gain control" or the "signal-to-noise ratio". Based on existing data and the development of measured values, i-diagnostics™ provides reliable predictions and maintenance recommendations. System-critical operating conditions are thus avoided – and unplanned downtimes are prevented.



# One-click verification report: instant device verification

On request, the system checks itself and logs its current status. Users thus have the uncomplicated option of creating verification documents to prove that all emission requirements have been met.



#### **Automated self-diagnostics**

i-diagnostics™ links software and firmware intelligently: The self-monitoring system provides valuable data on the device status and shows all changes. Application errors are immediately detected and documented – there is no need for lengthy troubleshooting.

## Retrofit solution for flare gas measuring devices

With the revamping solutions from SICK, converting an ultrasonic measurement for flare gas becomes child's play. You keep your nozzles, your shut-off valves, your p/T transmitters and even your cabling: Retrofitting your flare gas system with modern flare gas measurement technology from SICK has never been easier. Since you can continue to use the existing nozzles and shut-off valves, no hot tapping or pressure reduction on the flare gas line is required. Both cross-duct and single-sided installations with measurement angles of 45°, 60°, 75° and 90° are easily exchangeable.



Retrofit solutions for existing measurement systems

# FLARE GAS MEASUREMENT REDEFINED: FLOWSIC100 Flare-XT



### **Product description**

The gas flow measuring instrument FLOWSIC100 Flare-XT features a unique flow-optimized sensor design, which allows reliable measurements at high gas velocities and changing gas compositions. The rugged design and patented ASC-technology ensure improved measurement availability even under the most adverse conditions.

FLOWSIC100 Flare-XT meets several applicable standards and is suitable for use in new and existing plants. Measurement and diagnostic data are easily visualized by the FLOWgate<sup>™</sup> software. Thanks to the intelligent diagnostic function i-diagnostics<sup>™</sup> the system checks itself and reports independently if maintenance is required.

# At a glance

- Measurement availability under all operating conditions, at high gas velocities and with changing gas compositions
- Intuitive FLOWgate<sup>™</sup> operating software
- i-diagnostics™ for self monitoring, easy verification and condition-based maintenance of the system
- Retrofit solutions for existing measurement systems

#### Your benefit

- Several standards and guidelines for flare gas measurement are observed
- · Maximum plant availability
- Ultrasonic sensors, Interface Unit, Spool Piece from a single source as well as globally available services
- Compatible with current and future communication architectures
- Independent maintenance through verification on demand and support by SICK when required
- Easy replacement of existing measurement systems, with suitable retrofit or upgrade solutions available

#### Fields of application

- Flare gas measurement for the production and processing of natural gas and associated petroleum gases (APG) in oil production
- Flare gas measurement in chemical and petrochemical plants as well as refineries
- Measurement of LNG boil-off gas down to -196°C
- Plants onshore and offshore
- Flare gas containing H<sub>2</sub>S, CO<sub>2</sub> and H<sub>2</sub>



#### More information

Detailed technical data	.9
Regulated enviroment	13
Ordering information	13
Dimensional drawings	14
Application ranges	16
Derating pressure resistance	18



For more information, simply visit the above link to obtain direct access to technical data, CAD design models, operating instructions, software, application examples, and much more.



#### Detailed technical data

The exact device specifications and performance data of the product may deviate from the information provided here, and depend on the application in which the product is being used and the relevant customer specifications. Please contact your local SICK representative to inquire about the FLOWSIC100 Flare-XT performance for your application.

# System FLOWSIC100 Flare-XT

Measured values	Mass flow rate, volumetric flow s. c. (standard condition), volumetric flow a. c. (actual condition),
mousurou futuos	molecular weight, gas volume and mass, gas velocity, gas temperature, sound velocity
Number of measuring paths	Single path, Dual path
Nominal pipe size  1-path measurem 2-path measurem	
Measurement principle	Ultrasonic transit time difference measurement, ASC-technology (active sound correlation)
Measuring medium	Typical flare gas
Measuring ranges <sup>1</sup>	0.03 m/s 120 m/s
Measuring span <sup>1</sup>	Up to 4000:1
Repeatability	(acc to ISO 5725-1; JCGM 200:2012): < 0.5 % of the measured value in the range $\geq$ 1 m/s
Resolution	(acc. to JCGM 200:2012): + 0.001 m/s
Uncertainty of measurement <sup>1-3</sup> Volumetric flow a	a. c. $1\% 5\%$ Related to the measured value with ultrasonic technology (in the range $\ge 0.3$ m/s to measuring range end value)
Mass flow	0.5 % 1.5 % with Spool Piece and flow calibration  Related to the measured value with ultrasonic technology  (in the range $\geq$ 1 m/s to calibration range end value) <sup>4</sup>
	2 % 5.5 %  Related to the measured value with ultrasonic technology (in the range ≥ 0.3 m/s to measuring range end value)  1.5 % 2 % with Spool Piece and flow calibration  Related to the measured value with ultrasonic technology (in the range ≥ 1 m/s to calibration range end value) ⁴
Uncertainty of measurement ASC-technology 1,2,5	
Volumetric flow	
Ambient humidity	≤ 95 % Relative humidity
Conformities	ATEX: 2014/34/EU EMC: 2014/30/EU RoHS: 2011/65/EU PED: 2014/68/EU
Electrical safety	IEC 61010-1
Footnote	<ul> <li>Depending on the application conditions such as gas composition, process temperature, type of device, pipe diameter, etc. For mass flow additionally selection and parameterization of the conversion algorithm as well as uncertainty of the pressure and temperature sensors. To be evaluated by SICK.</li> <li>With fully developed turbulent flow profile. Typically 20D straight upstream and 5D straight downstream piping is required.</li> <li>Below a specific threshold Reynolds number, only run time effects and uncertainties of geometry, excluding contributions from the flow profile are considered.</li> <li>Depending on the capabilities of the selected flow lab.</li> <li>Additional uncertainty. In the range 100 % 130 % of the last gas velocity measurable with ultragenia transit time difference measurement.</li> </ul>
	ultrasonic transit time difference measurement.

# General technical information for ultrasonic sensors

Ambient temperature  Sensors, ignition group IIC T4  Sensors, ignition group IIC T4  Sensors, ignition group IIC T6  Sensors, ignition group IIC T6	-40 °C +55 °C
Storage temperature	-40 °C +70 °C -50 °C +70 °C (Optional)
Enclosure rating	IP66 / IP67
Dimensions (W x H x D)	For details see dimensional drawings

# F1F-S

Operating pressure <sup>1</sup> CL150 device flange PN25 device flange (optional) CL300 device flange (optional)	20 bar(g) 20 bar(g) 20 bar(g)  ¹Temperature dependent. For details, see section Application ranges.
	Ex db [ia Ga] IIA T4 Ga/Gb Ex db [ia Ga] IIB T4 Ga/Gb Ex db [ia Ga] IIC T6 Ga/Gb Ex ia IIC T6 Ga II 1/2G Ex db [ia Ga] IIA T4 Ga/Gb II 1/2G Ex db [ia Ga] IIA T4 Ga/Gb II 1/2G Ex db [ia Ga] IIB T4 Ga/Gb II 1/2G Ex db [ia Ga] IIC T6 Ga/Gb II 1/2G Ex db [ia Ga] IIC T6 Ga/Gb II 1/2G Ex db [ia Ga] IIC T6 Ga Class I, Division 1, Group D, T4; Class I, Zone 1, Ex/AEx d[ia] IIA, T4; Class I, Division 2, Group D, T4; Class I, Zone 2, Ex/AEx nA[ia] IIA, T4 Class I, Division 1, Groups C and D, T4; Class I, Division 2, Groups C and D, T4; Class I, Division 1, Groups B, C and D, T4; Class I, Zone 1, Ex/AEx d[ia] IIB, T4 Class I, Division 1, Groups B, C and D, T4; Class I, Zone 1, Ex/AEx d[ia] IIB + H2, T4; Class I, Zone 2, Ex/AEx nA[ia] IIB + H2, T4; Class I, Division 2, Groups A, B, C and D, T4; Class I, Zone 2, Ex/AEx nA[ia] IIC, T4
Gas temperature	-196 °C +280 °C
Weight	≤ 12 kg (pair of ultrasonic sensors)

# F1F-H

Operating pressure <sup>1</sup>	
CL150 device flange	ATEX/IECEx: 20 bar(g)
	CSA: 16 bar(g)
PN25 device flange (optional)	ATEX/IECEx: 20 bar(g)
	CSA: 16 bar(g)
CL300 device flange (optional)	ATEX/IECEx: 20 bar(g)
	CSA: 16 bar(g)
	<sup>1</sup> Temperature dependent. For details, see section Application ranges.
Ex-approvals	
IECEX	Ex db IIC T6 Gb
ATEX	II 2G Ex db IIC T6 Gb
NEC/CEC (US/CA)	Class I, Division 1, Groups B, C and D, T4;
	Class I, Zone 1, Ex/AEx d IIB + H2, T4;
	Class I, Division 2, Groups A, B, C and D, T4;
	Class I, Zone 2, Ex/AEx nA IIC, T4
Gas temperature	-70 °C +280 °C
Weight	≤ 14 kg (pair of ultrasonic sensors)

# F1F-P

Operating pressure <sup>1</sup>	
CL150 device flange	ATEX/IECEx: 20 bar(g)
	CSA: 16 bar(g)
PN25 device flange (optional)	· · · · · · · · · · · · · · · · · · ·
	CSA: 16 bar(g)
CL300 device flange (optional)	ATEX/IECEx: 20 bar(g)
	CSA: 16 bar(g)
	<sup>1</sup> Temperature dependent. For details, see section Application ranges.
Ex-approvals	
IECEx	Ex db [ia Ga] IIA T4 Ga/Gb
	Ex db [ia Ga] IIB T4 Ga/Gb
ATEV	Ex db [ia Ga] IIC T6 Ga/Gb
AIEX	II 1/2G Ex db [ia Ga] IIA T4 Ga/Gb II 1/2G Ex db [ia Ga] IIB T4 Ga/Gb
	II 1/2G Ex db [ia Ga] IIC T6 Ga/Gb
NEC/CEC (US/CA)	· · · · · · · · · · · · · · · · · · ·
1125/ 323 (33/ 3.1)	Class I, Zone 1, Ex/AEx d[ia] IIA, T4;
	Class I, Division 2, Group D, T4;
	Class I, Zone 2, Ex/AEx nA[ia] IIA, T4
	Class I, Division 1, Groups C and D, T4;
	Class I, Zone 1, Ex/AEx d[ia] IIB, T4;
	Class I, Division 2, Groups C and D, T4;
	Class I, Zone 2, Ex/AEx nA[ia] IIB, T4
	Class I, Division 1, Groups B, C and D, T4;
	Class I, Zone 1, Ex/AEx d[ia] IIB + H2, T4;
	Class I, Division 2, Groups A, B, C and D, T4;
	Class I, Zone 2, Ex/AEx nA[ia] IIC, T4
Gas temperature	-196 °C +280 °C
Weight	≤ 10 kg (pair of ultrasonic sensors)

# Interface Unit

Description	Unit for controlling the ultrasonic sensors and processing, evaluation and storage of measured value data
Ambient temperature	-40 °C +60 °C
Storage temperature	-40 °C +65 °C (optional (limited I/O)) -40 °C +70 °C
Ambient pressure	80 kPa 110 kPa
Ambient pressure	(0.8 bar 1.1 bar)
Ambient humidity	≤ 95 % Relative humidity
Ex-approvals	
IECEx (Zone 1)	Ex db eb ia IIC T4 Gb Ex db ia IIC T4 Gb
ATEX (Zone 1)	II 2G Ex db eb ia IIC T4 Gb
/ (	II 2G Ex db ia IIC T4 Gb
NEC/CEC (US/CA) (Zone 1)	Ex d ia IIC T4 Gb
	Class I, Zone 1, AEx d ia IIC T4 Gb
	Class I, Division 1, Groups B, C, D, T4
IECEx (Zone 2)	EX ec ia IIC T4 Gc
ATEX (Zone 2)	II 3G Ex ec ia IIC T4 Gc
NEC/CEC (US/CA) (Zone 2)	
	Class I Zone 2, AEx ec ia IIC T4 Gc Class I Division 2, Group A, B, C and D, T4
Enclosure rating	IP66 acc. IEC 60529, Type 4X acc. UL50E
Analog outputs	Up to 6 outputs when using I/O modules (Option)
	16 bit:
	4 mA 20 mA
	7 V DC 30 V DC
	In accordance with NAMUR NE43 Passive, electrically insulated
	Reverse polarity protection
Analog inputs	Up to 6 outputs when using I/O modules (Option)
	24 bit: 4 mA 20 mA
	0 V 5 V DC
	In accordance with NAMUR NE43
	Passive, electrically insulated
District controls	Reverse polarity protection
Digital outputs	Switching output: Up to 6 outputs when using I/O modules (Option)
	Electrically isolated
Max. Current	70 mA
Max. Switching frequency	50 Hz
Max. Input voltage	30 V DC 0.5 V DC
Max. Saturation voltage at output	Switchable Namur/open collector
	Reverse polarity protection
	Digital output/frequency output:
	Up to 12 digital outputs when using I/O modules (option)
	Electrically isolated
Max. Current	50 mA 10 kHz
Max. Switching frequency Max. Input voltage	30 V DC
Max. Saturation voltage at output	1.8 V DC
	Switchable Namur/open collector
	Reverse polarity protection

Min. input on voltage Max. input off voltage Max. clamping voltage	Up to 6 with use of I/O modules (Option) Electrically isolated For connecting volt-free contacts or active switching outputs 2 V DC 2.85 V DC Max. clamping voltage 30 V DC Reverse voltage protection
Serial Type of fieldbus integration	✓ (3) RS-485 Electrically isolated
Ethernet  Data transmission rate	<b>✓</b> 10 Mbit/s 100 Mbit/s
Modbus  Type of fieldbus integration	TCP RTU RS-485 ASCII RS-485
HART®  Type of fieldbus integration	HART® master for connecting external pressure and temperature transmitter HART® slave (for communication with control system)
Foundation Fieldbus  Comment  Data transmission rate	(Option) Clamping voltage: DC 9 V DC 32 V DC Current consumption: 18 mA FOUNDATION fieldbus™ H1, IEC 61158-2 with 31.25 kBit/s ITK 6.3 3 transducer blocks for process measurement variables, counter readings and diagnostic variables 8 Al blocks 1 PID block
Optical interface  Type of fieldbus integration	Service interface (IR, according to IEC 62056-21)
Indication	LCD: Measurands, system information, maintenance, need for maintenance, alarm
Operation	Software FLOWgate™ or operating panel on the LCD
Dimensions (W x H x D)	For details see dimensional drawings
Weight  Zone 1/Div 1 Ex db Ausführung  Zone 1 Ex db eb Ausführung  Non-Ex/Zone 2	17.5 kg 23 kg 8 kg
Electrical connection  Voltage Frequency Power consumption	115 V AC 230 V AC ±10% / 15 V DC 28 V DC AC variant: 50 Hz 60 Hz ≤ 18 W (AC variant) / ≤ 12 W (DC variant)
Options	Offshore-version, sun and weather protection, tag plate, mounting set 2-inch-pipe installation, infrared-USB adapter, cable glands

# Applications of FLOWSIC100 Flare-XT in regulated environment

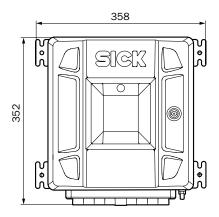
The gas flow measuring instrument can be applied in emission measurements which may be subject to one or more regulations in some jurisdictions. Compliance to all emissions regulations applicable at the installation site remains owner / operator responsibility. If designed and applied correctly SICK's ultrasonic flow technology will meet or exceed most performance requirements set forth by any regulatory authority. Please contact your SICK representative to inquire about the correct flare measurement solution which will meet the currently applicable requirements set forth by the authorities.

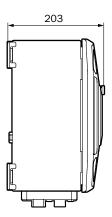
### Ordering information

Our regional sales organization will be glad to advise you on which device configuration is best for you.

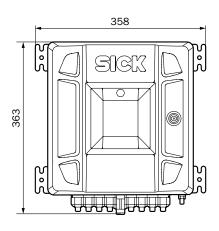
# Dimensional drawings (dimensions in mm)

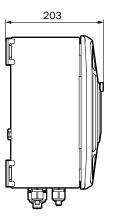
# Interface Unit Cl. 1 Div. 2



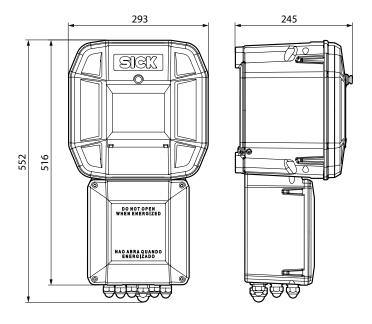


# Interface Unit Zone 2

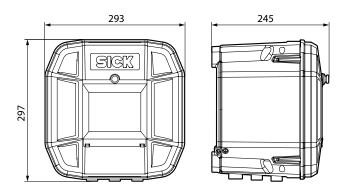




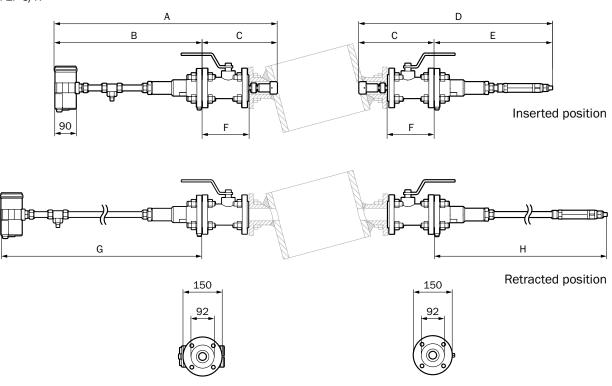
## Interface Unit Zone 1 EXDE



### Interface Unit CI.1 Div. 1 and Zone 1 EXD



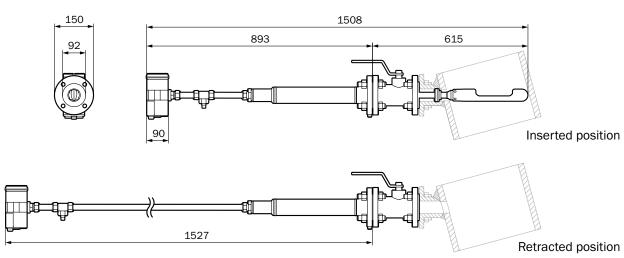
F1F-S/H



Flare-XT Extended version	Dimensions							
	Α	A B C D E F G H						Н
F1F-S	983	583	400	871	471	178	1055.5	944
F1F-H	846	448	398	919	518	178	851	917

Flare-XT Compact version	Dimensions							
	Α	A B C D E F G H						Н
F1F-S	883	583	300	771	471	178	955.5	844
F1F-H	746	448	298	819	518	178	751.5	817

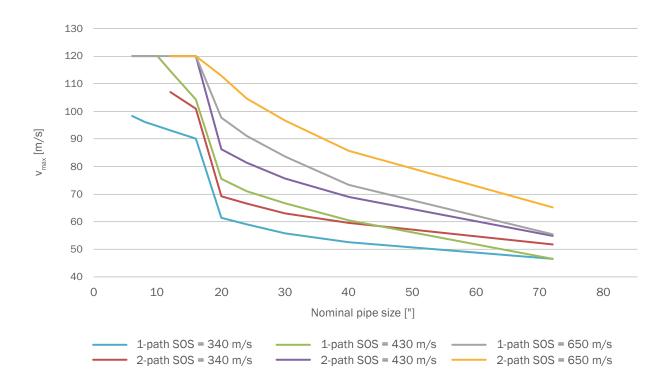
F1F-P



# **Application ranges**

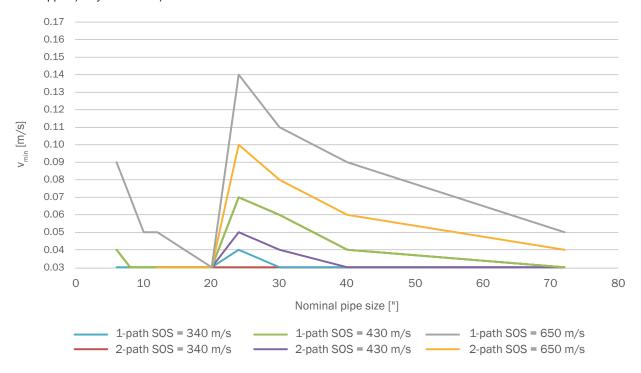
The exemplary application ranges assume a gas temperature of 20 °C at ambient pressure.

 $V_{\text{max}}$  of 1-path and 2-path solutions dependent on speed of sound (SOS)

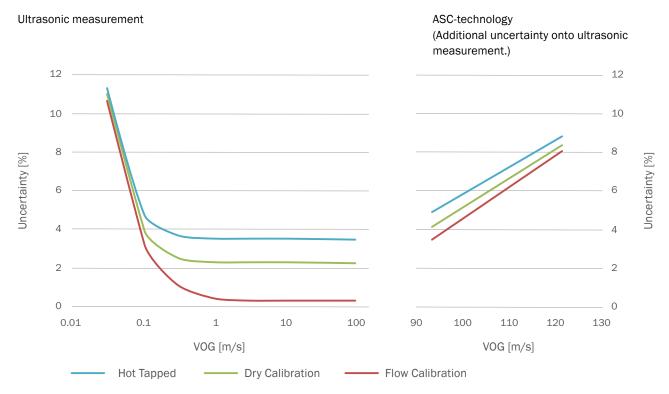


# $V_{\mbox{\scriptsize min}}$ at 20% uncertainty of 1-path and 2-path solutions dependent on speed of sound

#### Hot Tapped / Dry Calibrated / Flow Calibrated



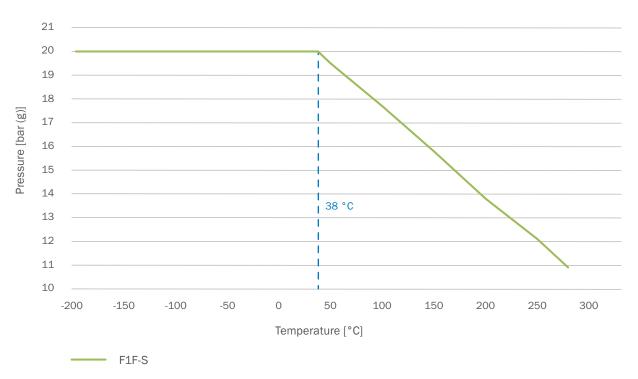
#### Uncertainty of volume flow as a function of velocity of gas (VOG)



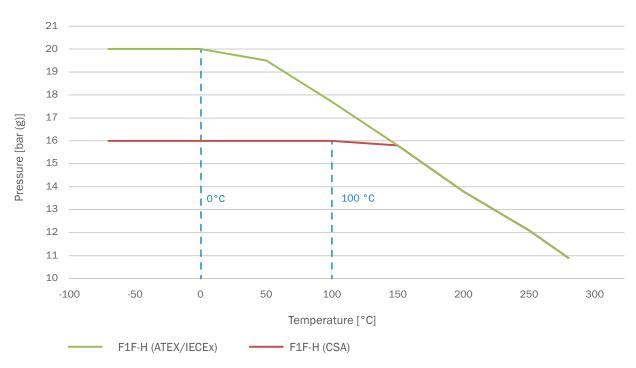
This exemplary uncertainty statement according to GUM (Guide to the Expression of Uncertainty in Measurement): ISO/IEC Guide 98-3:2008-09 shows a F1F-S in 1-path, 16" nominal pipe size configuration and assumes a gas temperature of 20 °C, ambient pressure, a typical molecular weight of greater than 27 g/mol.

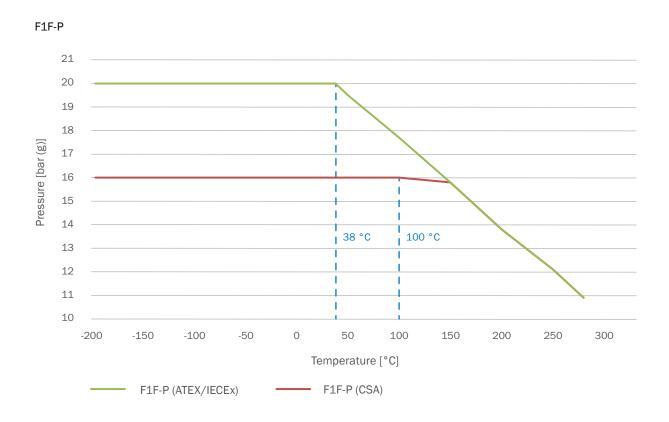
# Derating pressure resistance





# F1F-H





# SERVICES FOR MACHINES AND PLANTS: SICK LifeTime Services

Our comprehensive and versatile LifeTime Services are the perfect addition to the comprehensive range of products from SICK. The services range from product-independent consulting to traditional product services.



# SICK AT A GLANCE

SICK is a leading manufacturer of intelligent sensors and sensor solutions for industrial applications. With more than 9,700 employees and over 50 subsidiaries and equity investments as well as numerous agencies worldwide, SICK is always close to its customers. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents, and preventing damage to the environment.

SICK has extensive experience in various industries and understands their processes and requirements. With intelligent sensors, SICK delivers exactly what the customers need. In application centers in Europe, Asia, and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes SICK a reliable supplier and development partner.

Comprehensive services round out the offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

That is "Sensor Intelligence."

#### Worldwide presence:

Australia, Austria, Belgium, Brazil, Canada, Chile, China, Czech Republic, Denmark, Finland, France, Germany, Great Britain, Hungary, Hong Kong, India, Israel, Italy, Japan, Malaysia, Mexico, Netherlands, New Zealand, Norway, Poland, Romania, Russia, Singapore, Slovakia, Slovenia, South Africa, South Korea, Spain, Sweden, Switzerland, Taiwan, Thailand, Turkey, United Arab Emirates, USA, Vietnam.

Detailed addresses and further locations → www.sick.com

