

Ultrasonic sensors T18...U series Opposed mode sensors



- Ideal for the detection of transparent material in a difficult environment
- Switch-selectable between two resolutions: NORMAL and HIGH
- Short response time of 1 or 2 ms
- Alignment Indicating Device: LED flashes at a rate proportional to signal strength
- Compact housing
- Protection class IP 67
- Conprox<sup>®</sup>-connector or cable 2 m

#### **Range of application**

The opposed mode sensor T18-...-U can easily detect transparent objects such as glass, bottles, plastic webs even in difficult environmental conditions. Objects can even be detected through a cloud of dust or paint.

# **Alignment Indicating Device**

A microprocessor evaluates the received ultrasonic impulses and indicates the intensity by a yellow LED on the back side of the housing. The flash rate is proportional to the ultrasound intensity. Like this the ultrasonic opposed mode sensor can be adjusted very precisely and a deterioration of the operating conditions can be determined at once. **Switching between two resolutions** Reversing the polarity of the supply voltage permits to select between the resolutions NORMAL and HIGH.

In the NORMAL resolution it is possible to evaluate weaker signals. The sensor has an increased sensing range (60 cm) and can be used in difficult environmental conditions. In case a fast detection is important, the resolution can be set to HIGH. In this case, the response time is 1 ms whereas 2 ms if the resolution is set to NORMAL. The sensing range is restricted to 30 cm.

The object detection capability and the minimum distance between two adjacent objects are included in the table hereunder.

## **Object Detection Capability**

Decelution	Distance	Object speed	Object speed	Object speed
Resolution	Emitter – Receiver	0 m/s	1.25 m/s	2.5 m/s
	150 mm	25.4 mm	35.6 mm	38.1 mm
NORMAL	300 mm	31.8 mm	50.8 mm	50.8 mm
	600 mm	25.4 mm	44.5 mm	44.5 mm
HIGH	150 mm	15.2 mm	19.1 mm	20.3 mm
	300 mm	12.7 mm	19.1 mm	25.4 mm

## Minimum distance between two objects

	Distance	Object speed	Object speed	Object speed
Resolution	Emitter – Receiver	0 m/s	1.25 m/s	2.5 m/s
	150 mm	0.8 mm	1.0 mm	1.3 mm
NORMAL	300 mm	2.5 mm	3.8 mm	5.1 mm
	600 mm	8.9 mm	10.2 mm	12.7 mm
HIGH	150 mm	3.3 mm	3.8 mm	4.3 mm
	300 mm	10.2 mm	11.4 mm	11.4 mm

## **Operating principles**

Ultrasonic opposed mode sensors operate according to a similar principle as light opposed mode sensors. The emitter produces continously ultrasonic impulses, which are detected by the receiver. If no more impulses are received, the receiver switches the output on. By using ultrasonic waves instead of light the ultrasonic opposed mode sensor has a number of important advantages in comparison with standard photo-electric sensors.

Ultrasonic sensors T18U series Opposed mode se	Disors	<b>T18-6-UE</b> 30.382.69	<b>718.VP6.UR</b> 30 385 10	<b>718.6-UE-Q</b> 30 385 09	<b>T18-VP6-UR-Q</b> 30 385 11	
connect	ion mode			Conprox <sup>®</sup>	Conprox <sup>®</sup>	
electrica	al version	DC	DC	DC	DC	
dimensions		AF 24 green LED 0 40 15 30 40 51.5 30 40 40 40 40 40 40 40 40 40 4		AF 24 8 thick M18x1 0 15 64		
wiring	diagram	BN + BU -				
resolut	ion HIGH	BN + BU -		→ <sup>1 BN</sup> + → 3 BU -		
Range						
Resolution NORMAL/HIGH	[cm]	60/30	60/30	60/30	60/30	
Sonic cone angle		15 °	15 °	15 °	15 °	
Minimum target size		see table page 1	see table page 1	see table page 1	see table page 1	
Rated supply voltage	[V]	1230 VDC	1230 VDC	1230 VDC	1230 VDC	
Ripple	[%]	≤ 10	≤ 10	< 10	< 10	
No load current	[mA]	< 50	< 35	< 50	< 35	
Switching output		-	antivalent	-	antivalent	
Output		-	ang	-	pnp	
Rated operational current	[mA]	-	< 100 <sup>1</sup> )	-	< 100 <sup>1</sup> )	
Voltage drop	[V]	< 2	<2	< 2	< 2	
Reverse polarity protection		•	•	•	•	
Short-circuit protection		•	•	•	•	
Time delay on pouwer up	ſmsl	≤ 100	≤ 100	≤ 100	< 100	
Response time Resolution NORMAL/HIGH	[ms]	2/1	2/1	2/1	2/1	
Switching frequency						
Resolution NORMAL/HIGH	[Hz]	125/200	125/200	125/200	125/200	
Repeat accuracy (at sensing range of 30 cm)						
Resolution NORMAL/HIGH [mm]		2/1	2/1	2/1	2/1	
Housing material		PBT	PBT	PBT	PBT	
Protection class (DIN 40050)		IP 67	IP 67	IP 67	IP 67	
Ambient temperature tolerance	[°C]	-40+70	-40+70	-40+70	-40 +70	
Cable/connector	[ •]	2 m. PVC 4 x 0.5 mm <sup>2</sup>	2 m, PVC 4 x 0.5 mm <sup>2</sup>	Conprox®	Connrox®	
Supply voltage indication	LED	areen	areen	areen	areen	
Output indication	L FD	_	vellow flashing <sup>2</sup> )	_	vellow flashing <sup>2</sup> )	
Overload indication	LED	_	green flashing	_	areen flashing	
150 mA at temperatures to 25°C <sup>2</sup> ) The flash rate is proportional to the received signal intensity						

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